

# DALLAS LABORATORIES, INC.

Consultants and Technologists  
Chemical and Petroleum Chemists

P.O. BOX 152837, DALLAS, TEXAS 75315  
1323 WALL ST, DALLAS, TEXAS 75215  
PHONE 214/565-0593  
FAX 214/565-1094

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Submitted by: Tiger Drylac U.S.A., Inc.  
110 Southgate Drive  
Guelph, ON, CA N1G 4P5

Date: October 24, 2017

Attn: Dan Bloden

Report No.: 49961-1  
P.O. No.: 4580005027

## REPORT

### Sample:

Organic Coated aluminum extrusions  
Coating: 075/70030  
Production Date: Not provided.  
Cure: Not provided.  
Pre-treatment: Not provided.  
Drawing: panels

### A. PROCEDURE

Submitted sample was tested **for informational purposes** according to AAMA 2605-17, "Voluntary Specification, Performance Requirements and Test procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels," Section 8.1 through 8.8.2, with the following results:

### B. REPORT

<u>Test</u>	<u>Results</u>	<u>AAMA 2605-17 Specification Requirements</u>
8.1 Color Uniformity (ASTM D2244)	Standard	Standard
8.2 Specular Gloss (ASTM D523)	48.3	As reported
8.3 Dry Film Hardness (ASTM D3363)	Pass F	F hardness and no film rupture
8.4 Film Adhesion (ASTM D33330)	Pass	
8.4.1.1 Dry	None	No removal of film from substrate
8.4.1.2 Wet	None	No removal of film from substrate
8.4.1.3 Boiling Water	None	No removal of film from substrate

<u>Test</u>	<u>Results</u>	<u>AAMA 2605-17 Specification Requirements</u>
8.5 Impact Resistance (ASTM D3359)	Pass None	No removal of film from substrate
8.6 Abrasion Resistance (ASTM D968)	Pass (>ACV 40)	ACV 40 minimum
8.7 Chemical Resistance	Pass	
8.7.1 Muriatic Acid	None	No Blistering or Visible Change
8.7.2 Mortar	None	No Blistering or Visible Change
8.7.3 Nitric Acid	Pass (Delta E = 0.11)	Hunter, Delta E = 5 maximum
8.7.4 Detergent	None	No Film Adhesion Loss or Visible Change
8.7.5 Window Cleaner Resistance	None	No blistering or noticeable change in appearance and no film loss
8.8 Corrosion Resistance	Pass	
8.7.1 Humidity (ASTM D2247)	(No blisters)	Not greater than Few & No. 8
8.8.2 Salt spray (ASTM G85 A5)	Pass	
Scribe	10	7 Minimum rating
Field	10	8 Minimum rating

Date Testing Started: 4/28/17  
 Date Testing Completed: 10/24/17  
 Date Test Report Expires: N/A  
 Sampled by: N/A

Testing Conducted at: Dallas Laboratories, Inc., 1323 Wall St., Dallas, TX 75215

The test results indicate that the sample tested **for informational purposes** is in compliance with the performance requirements of AAMA 2605-17 for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.

**DALLAS LABORATORIES, INC.**

  
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 Kevan W. Jones, Vice President

Analyst: GF  
 KWJ: js