

# Series 75 hyperdurable

POWDER COATING FOR ARCHITECTURAL APPLICATIONS  
 BASIS: FLUOROPOLYMER  
 APPLICATION WITH APPROVED PRETREATMENT, ON ALUMINUM BY CERTIFIED APPLICATORS

## Typical applications

- highest performance of architectural coatings
- curtain walls
- window frames

## Product details

<b>Standard Packaging</b>	20 kg boxes   44 lb boxes
<b>Specific Gravity (ISO 8130-2)</b>	approx. 1.4 - 1.8 g/cm <sup>3</sup> depending on pigmentation
<b>Theoretical Coverage</b>	at 60 µm film thickness: 9.8 – 12.8 m <sup>2</sup> /kg on specific gravity (please see also Information Sheet no.1072 - latest editon)
<b>Storage Stability</b>	Use before: see printed date on product label; under dry conditions at no more than 25 °C, avoid direct and extended heat exposure.

(The shelf life of custom made blanket orders or other stock agreements which by their nature are stored over longer periods is determined by the original production date.)

## Features

- outstanding resistance to fading
- outstanding resistance to chalking
- good chemical resistance
- good storage stability
- batch consistency of RAL colors acc. to VdL guidance no. 10

## Finish

Finish	Gloss
smooth <i>matte</i>	30 – 50*
solid colors and special effects	

\* Gloss level acc. to ISO 2813/60° angle (doesn't apply to metallic effect powder coatings). The measured gloss level of effect powder coatings can diverge from the details given in this product datasheet. The creation of tolerance samples is urgently recommended)

Custom colors are available upon request minimum 100 kg

## Pretreatment (on aluminum)

- Yellow chromating acc. to EN 12487
  - Chrome free pre-treatment please inquire.
- Please verify the suitability of the pre-treatment acc. to the test specification of AAMA 2605-17 point 8.8.1. and 8.8.2.

## Health and Safety Environment

For HSE relevant information please consult Material Safety Datasheet. Work place regulations are the responsibility of the applicator.

## Processing

Corona

## Material approvals for colors and metallic effects\*

Quality labels for the piecework coating of buildingcomponents

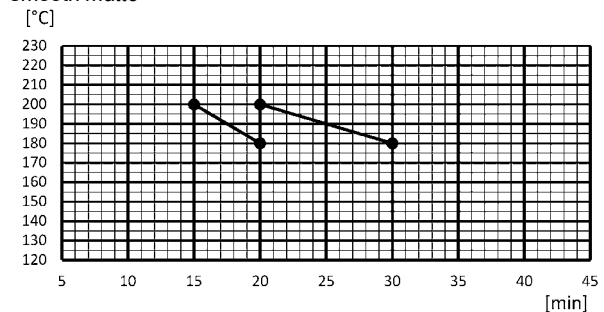
Finish	AAMA
smooth <i>matte</i>	AAMA 2605-17

\* exemptions prevail

## Cure parameters

(Substrate temperature versus curing time)

smooth *matte*



T	t min	t max
200°C	15 min	20 min
180°C	20 min	30 min

Please observe cure parameters closely since mechanical properties will develop before full cross-linking!

## Please Note

The curing of TIGER Drylac® Series 75 will result in the emission of small doses of caprolactam, which may cause minor smoke and odor. Provide sufficient ventilation and observe maximum allowable concentration guidelines.

**The adhesion of sealants to the powder coated surface may be limited. Therefore their suitability needs to be verified and established separately through testing.**

## Test results on Aluminum

Checked under laboratory conditions on a pretreated aluminum test panel which is 0.7 mm thick. Actual product performance may vary due to product specific properties such as gloss, color, effect and finish as well as application related and environmental influences.

test method	test	Series 75 smooth <i>matte</i>
ISO 2360	<b>film thickness recommended</b>	50-65 µm
AAMA 2605-17 section 8.2	<b>gloss - 60°</b>	30-50
AAMA 2605-17 section 8.4.1.1	<b>cross cut test/adhesion</b> 1 mm cutting distance	0
AAMA 2605-17 section 8.5	<b>ball impact test</b> cracking of coating adhesive tape removal (ASTM D 3359)	20 Inch/pound permitted no removal of coating
AAMA 2605-17 section 8.8.1	<b>determination of resistance to humidity</b> 4000 h	Size and number of blisters as shown in figure no. 4, Blister Size No. 8
AAMA 2605-17 section 8.8.2	<b>salt spray test</b> 2000 h	delamination around scribe max. 2 mm
AAMA 2605-17 section 8.9.1	<b>natural weathering</b> in Florida 10 years	residual gloss ≥ 50 %

## Please Note

Most AAMA 2605-17 compatible coating technologies are based on fluoropolymer systems comparable to the Series 75 – hyper durable. Given that some of the testing conditions required by the AAMA 2605-17 specification, in particular the long-term Florida exposure, require significant time, full compatibility of this product with the AAMA 2605-17 specifications cannot yet be confirmed. In light of these very long test cycles, the products are, as industry standard, being tested by way of intensive accelerated weathering tests. The performance set out in this Product Data Sheet is based on the respective accelerated weathering data, as well as references of related coating technologies using comparable polymer systems.

## Cleaning recommendations

Please see our Information Sheet latest edition.

## Processing instructions

The guidelines for application (datasheet 1213) must be strictly observed.

The Product Data Sheets, Technical Information Sheets and the guidelines for application each in their latest version, available as a download at [www.tiger-coatings.com](http://www.tiger-coatings.com).

## Disclaimer

Our verbal and written recommendations for the use of our products are based upon experience and in accordance with present technological standards. These are given in order to support the buyer or user. They are non-committal and do not create any additional commitments to the purchase agreement. They do not release the buyer from verifying the suitability of our products for the intended application. We warrant that our products are free of flaws and defects to the extent as stipulated in our Terms of Delivery and Payment.

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EN ISO 9001 / 14001  
IATF 16949



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