

# DALLAS LABORATORIES, INC.

Consultants and Technologists  
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Submitted by: Tiger Drylac USA  
3855 Swenson Ave.  
St. Charles, IL 60174

Date: January 5, 2012  
Reissue Date: April 26, 2012

Attn: Bernhard Resch

Report No: 44153

## REPORT

### Sample:

Coated aluminum extrusions  
Paint: Tiger Drylac Series 61 Super Durable Metallic, LAB  
Production Date: 8/9/11  
Cure: 15 minutes @ 392°F  
Pre-treatment: Q-Panel Chrome Conversion (AL-36)  
Drawing: N/A

### A. PROCEDURE

Submitted sample was tested for **informational purposes** according to AAMA 2604-10, "Voluntary Specification, Performance Requirements and Test procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels," Section 7.1 through 7.8.2 with the following results:

### B. REPORT

<u>Test</u>	<u>Results</u>	<u>AAMA 2604-10 Specification Requirements</u>
7.1 Color Uniformity	Standard	Standard
7.2 Specular Gloss	41.9	As reported
6.3 Dry Film Hardness	Pass F	F hardness and no film rupture
7.4 Film Adhesion		
7.4.1.1 Dry	Pass	No Loss of Adhesion
7.4.1.2 Wet	Pass	No Loss of Adhesion
7.4.1.3 Boiling Water	Pass	No removal of film from substrate
7.5 Impact Resistance	Pass	No removal of film from substrate

<u>Test</u>	<u>Results</u>	<u>AAMA 2604-10 Specification Requirements</u>
7.6 Abrasion Resistance	Pass (62 L = 20 ACV)	ACV 20 minimum
7. Chemical Resistance		
7.7.1 Muriatic Acid	Pass	No Blistering or Visible Change
7.7.2 Mortar	Pass	No Blistering or Visible Change
7.7.3 Nitric Acid	Pass (Delta E = 0.37)	Hunter Delta E=5 maximum
7.7.4 Detergent	Pass	No Film Adhesion Loss or Visible Change
7.7.5 Window Cleaner Resistance	Pass	No blistering or noticeable change in appearance and no film loss
6.7 Corrosion Resistance		
7.8.1 Humidity	Pass (No Blisters)	Not greater than Few & No. 8
7.8.2 Salt spray	Pass	
Scribe	9	7 Minimum rating
Field	10	8 Minimum rating

Date Testing Started: 8/18/11

Date Testing Completed: 1/4/12

Date Test Report Expires: N/A

Sampled by : N/A

Testing Conducting At: Dallas Laboratories, Inc., 1323 Wall St., Dallas, Texas 75215.

The test results indicate that the sample tested **for informational purposes** is in compliance with all of the performance requirements of AAMA 2604-10 for High Performance Organic Coatings on Aluminum Extrusions and Panels, except for section 7.9 WEATHERING which must be furnished by the coating supplier for full compliance to AAMA 2604-10 as specified by AAMA.

DALLAS LABORATORIES, INC.



Kevan W. Jones, Vice President

Analyst: GF  
KWJ/js