

TIGER WORLDWIDE NETWORK





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OEM Color Card Automotive OEM and Refurbishing Applications | Volume 1



NORTH AMERICAN AUTOMOTIVE OEM

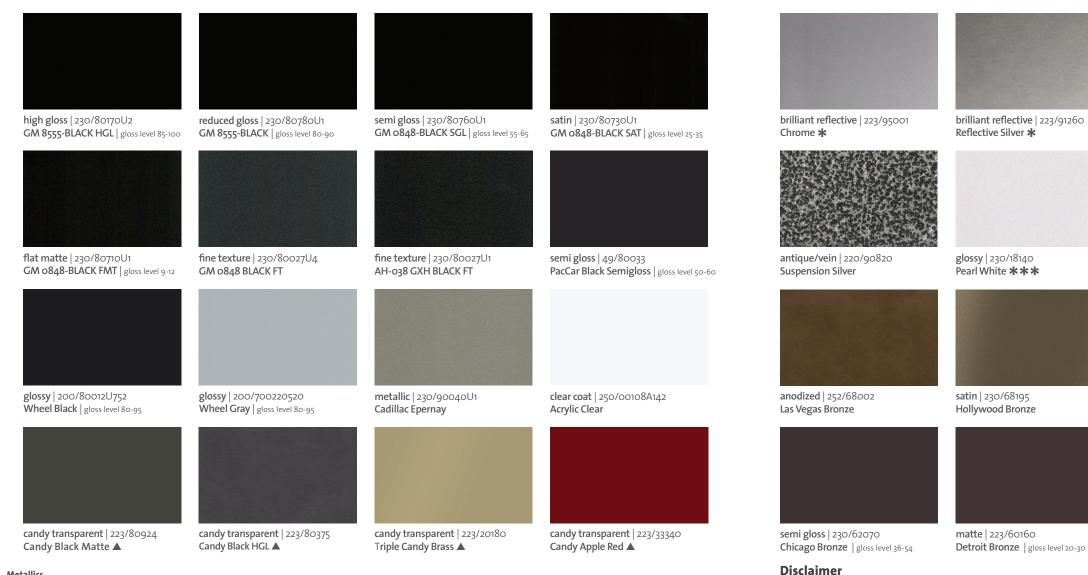
TIGER Drylac[®] is your one-stop-shop for automotive aftermarket powder coatings. We have prepared an extensive NEW product line for Automotive OEM Aftermarket that includes a wide variety of industry colors, gloss levels and surface finishes.

TIGER Drylac[®] has decades of experience in the automotive industry. After introducing the US market to the RAL color system in 1985, TIGER has done extensive work with the industries' top manufacturers and the shops that supply them. TIGER Drylac[®] has production facilities and R&D centers in North America, Europe and China. This allows us to transfer specifications and projects on a global level.

We have a robust list of approved products (including primers, basecoats and clear topcoats) for North American OEMs, including:

General Motors	Paccar	Toyota
Stellantis (Chrysler)	Honda	And more

Our automotive product line covers functional parts, wheels, exterior trim and frame parts. Our specialized team of sales engineers, R&D chemists and application field specialists can run line audits, optimize coating systems to reduce rejection rates and improve efficiency in your production facility.



Metallics

* To increase durability and chemical resistance, TIGER Drylac[®] recommends the application of a clear topcoat for interior and exterior applications.

** To enhance the depth of the finish, TIGER Drylac[®] suggests the application of a clear top coat. Recommended clear top coats | For interior: Clear Flat Matte epoxy 69/00300 | For exterior and interior: Clear Matte acrylic hybrid 16/0030 (Clear Satin polyester TGIC 49/00280 | Clear Glossy polyester TGIC 49/00530 | Bengal Clear Glossy polyester TGIC 49/0030 | Anti-graffiti Clear Glossy polyester TGIC 49/0038 | Antimicrobial Clear 44/0010.

*** Due to semi transparency of the product, the opacity of the color and finish will depend upon the substrate type and the film thickness. A film below 2.8 mils will exhibit limited hiding.

Candy Transparent

▲ Candy transparent finishes provide limited hiding, and the color will be influenced by the thickness of the coating or the color of the substrate/base coat. Candy transparent finishes have limited UV stability





glossy | 223/90380 Ouick Silver * **



glossy | 223/90450 Bass Boat Silver ** *



glossy | 230/99010 Stainless Silver *



glossy | 230/90080 Star Silver

glossy | 223/99999

Hot Rod Silver ***

semi gloss | 230/93010

Speedway Silver



satin | 233/60014 Kansas City Bronze



semi matte | 233/60060 **Boston Bronze**



The colors featured in this color card are matched as accurately as possible to color standards. Some deviations from the standards might be noticeable due to texture and gloss level of the surface finish. Gloss level on metallic, fine and rough textured swatches cannot be accurately measured. Swatches have been matched to color standards at a 45-degree visual angle under a D65 Daylight primary source. The swatches are to be considered as an indication only. In practice, discrepancy between the color swatch and the actual powder coating may arise. This is due to paper and ink limitations, the influence of light and heat during the color card production, as well as gloss level, substrate, surface variations, binder systems and pigments, coating thickness and cure oven conditions used during application. For an accurate color and finish assessment, it is recommended to obtain a powder coated sample panel from TIGER Drylac[®].



DIGITAL VERSION: The colors/effects shown here will deviate from the original color/effect due to screen technology.