

# TIGITAL® Water-based Latex Ink – Single-Pass Series 147/3.0

### **Properties**

Viscosity	35 °C	4 – 6 mPas
Thixotropy		0.0 - 0.1 D/cm <sup>2</sup>
Surface tension	25 °C	24 – 28 dyn/cm
Drying method	Warming (infrared, hot air)	

#### **Colors**

Series 147/30000 varnish

#### Shelf life

6 months when stored between 15 and 35 °C

## Package sizes

- 1 I PE bottles (black)
- 5 I PE cubitainer

# Recommended cleaning and flushing fluid

TIGER Flush 151/00006

# **Applications**

Water-based Latex inks for single-pass printing are designed for low-migration applications on absorbent and non-absorbing substrates such as food packaging.

The print layers are characterized by good adhesion to various non-absorbing substrates as well as good mechanical and chemical stability.

# Printing and curing conditions

Depending on the type of printing head selected, the inks can be processed at temperatures up to 40  $^{\circ}$ C.

After printing, the inks must be dried immediately applying infrared radiation and/or hot air.

# **Compatibility of materials**

#### Compatible materials:

- PF
- PE (HD + LD)
- Stainless steel
- EPDM rubber
- PTFE, etc.

#### Incompatible materials:

Any materials incompatible with water



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