

# Series 91/00030 – out-gassing forgiving (OGF) additive

OUT-GASSING FORGIVING AGENT SUITABLE FOR POWDER COATINGS APPLIED ON GASSING SUBSTRATES.

## Typical applications

- hot dipped galvanized steel
- railings
- steel pipes
- steel cylinders
- galvanized constructions

## Features

- powdery agent for post-mixing
- reduces substrate-related out-gassing
- good storage stability
- reduces gloss level by 10 gloss units\*
- suitable for all TIGER Drylac® products

\* Gloss level according to ASTM 523 at 60° angle

## Product details

**Standard packaging** in original 20 & 25 kg (44 & 55 lb) boxes and 2.5 kg (5 lb) minipack

**Storage stability** 6 months when stored in dry conditions at no more than 25 °C (77 °F) avoid direct and extended exposure to heat

## Concentration

The OGF ratio should be from 2 to 4% of the total weight of the powder coating. Any mix in excess of 4% may result in a waxy surface.

|                   | 2%             | 4%               |
|-------------------|----------------|------------------|
| 25 kg (55 lb) box | 500 g (1.1 lb) | 1,000 g (2.2 lb) |
| 20 kg (44 lb) box | 400 g (0.8 lb) | 800 g (1.7 lb)   |

## Note

Verification of the optimum mixing ratios and the suitability of the processes and applications should be carried by the buyer/user prior to further processing.

## Mixing

The OGF additive should be dry-blended to the powder coating. While larger volumes can be mixed using drums or roll mixers, smaller quantities can be mixed manually.

## Disclaimer

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**TIGER Drylac Canada Inc.**  
110 Southgate Drive  
Guelph, ON N1G 4P5 | Canada  
T 1 800 243 8148  
F 1 877 926 8148  
E [office.ca@tiger-coatings.com](mailto:office.ca@tiger-coatings.com)  
W [www.tiger-coatings.com](http://www.tiger-coatings.com)